



Price List

Updated November, 2011

ESTABLISHED IN 1958 - ALL TOOLING MADE WITH PRIDE IN THE USA !

RIFLE RIMLESS STANDARDS	PART #	
204 RUGER	F204RUGER	
22 REM BR	F22BR	
220 SWIFT	F220SWIFT	
221 FIREBALL	F221REMFB	
222 REM	F222REM	
223 REM	F223REM	
223 WSSM	F223WSSM	
22-250 REM	F22/250	
6 MM BR	F6MMBR	
6 MM REM	F6MMREM	
6 MM PPC	F6MMPPC	
243 WIN	F243WIN	
250 SAVAGE	F250SAV	
25-06 REM	F25/06	
6.55 X 55 SWEDISH	F6.5X55	
6.5-06 A-SQUARE	F6.5/06	
257 ROBERTS	F257ROB	
260 REM	F260REM	
270 WIN	F270WIN	From \$95
7 MM REM BR	F7MMBR	
7 X 57 MAUSER	F7X57	
7MM-08 REM	F7MM/08	
280 REM	F280REM	
284 WIN	F284WIN	
7.62 X 39	F7.62X39	
30 M1 CARBINE	F30M-1CARB	
300 SAVAGE	F300SAV	
300 WSM	F300WSM	
300 REM ULTRA MAGN	F300REMUMAG	
30-06 SPRINGFIELD	F30/06SPR	
308 WIN	F308WIN	
8MM-06	F8MM/06	
8 X 57 MAUSER	F8X57MAUSER	
338-06 A-SQUARE	F338/06	
35 WHELEN	F35WHEL	
358 WIN	F358WIN	

RIFLE BELTED STANDARDS		PART #	
6.5 REM MAGN		F6.5REMMAG	
264 WIN MAGN		F264WIN	
7 MM REM MAGN		F7MMREM	
7MM STW		F7MMSTW	
300 WIN MAGN		F300WIN	
300 H & H MAGN		F300H/H	From \$105
308 NORMA MAGN		F308NORMA	
338 WIN MAGN		F338WIN	
375 H & H MAGN		F375H/H	
416 REM MAGN		F416REM	
458 WIN		F458WIN	
ACKLEY IMPROVED STANDARDS			
223 ACK IMP		F223ACK	
22-250 ACK IMP		F22/250ACK	
243 ACK IMP		F243ACK	
244 ACK IMP		F244ACK	
250 SAV ACK IMP		F250SAVACK	
25-06 ACK IMP		F25/06ACK	From \$99
257 ACK IMP		F257ACK	
7 X 57 ACK IMP		F7X57ACK	
280 ACK IMP		F280ACK	
30-06 ACK IMP		F30/06ACK	
35 WHELEN ACK IMP		F35WHELACK	
RIFLE RIMMED STANDARDS			
218 BEE		F218BEE	
22 HORNET		F22HOR	
22 K HORNET		F22KHOR	
25-20 WCF		F25/20WCF	
7.62 X 54 R		F7.62X54R	
30-30 WCF		F30/30WCF	
30-40 KRAG		F30/40KRAG	From \$105
303 BRITISH		F303BRIT	
32-20 WIN		F32/20B	
32-40 WIN		F32/40WIN	
38-55 WIN		F38/55WIN	
44-40		F44/40B	
45-70 GOVT		F45/70GOVT	

ADDITIONAL CALIBERS

17 REM	F17REM	
17 FIREBALL	F17FIRE	
5.56 NATO	F5.56NATO	
6.5 X 47 LAPUA	F6.5X47LAP	
257 STW	F257STW	
6.8 REM SPC SPEC II	F6.8REMSPC	From \$115
7MM REM ULTRA MAGN	F7MMRUM	
30-221	F30/221	
308 MATCH M-852	F308MATCH	
338 FEDERAL	F338FED	
375 RUGER	F375RUG	
50 US ORDINANCE	F50BMG	

PISTOL RIMLESS STANDARDS

	PART #	
9MM LUGER	F9MMLUGB	
30 LUGER	F30LUGB	
380 AUTO	F380AUTO	From \$70
10 MM AUTO	F10MMAUTOB	
40 S & W	F40S/WB	
45 A.C.P.	F45ACPB	

PISTOL RIMMED STANDARDS

32 H & R MAGN	F32H/RC313	
32 H & R B 299	F32H/RB299	
357 MAGN	F357MGNB/C	
357 MAX	F357MAXB	
38 SPECIAL	F38SPECB/C	From \$80
38 SUPER NONTE	F38SUPNB	
44 SPECIAL	F44SPC	
44 REM MAGN	F44MGNB/C	
45 L. COLT	F45LCB/C	
500 S & W	F500S/W	

RIM FIRE STANDARDS

22 L R	F22LRB/C	
22 MATCH	F22 MATCH	
22 BENTZ	F22BENTZ	
22 SHORT	F22SHORT	From \$45
22 WRFM	F22WRFMB/C	
17 HMR	F17HMR	
17 HM-2	F17MACHII	

WEATHERBY RIFLE STANDARDS

257 WEATH MAGN	F257WBY	
270 WEATH MAGN	F270WBY	From \$130
300 WEATH MAGN	F300WBY	

HEADSPACE REAMERS

PULL THRU STYLE (Available as reamer only or as a set including reamer, extension rod and thrust bushing)		
308 WIN		From \$150
30/06 SPRINGFIELD		

SHOTGUN REAMERS

12 GA X 2 3/4"	F12GAX2-3/4	
12 GA X 3"	F12GAX3	
16 GA X 2 3/4"	F16GAX2-3/4	From \$140
20 GA X 2 3/4"	F20GAX2-3/4	
20 GA X 3"	F20GAX3	
410 GA X 3"	F410GAX3	

BUSHINGS

From \$11

HEAD SPACE GAUGES

From \$26

THROATERS Bullet diameter + .001 PART #

22 CF	T22CF	
25 CAL	T25	
270 CAL	T270	
30 CAL	T30	
35 PISTOL	T35P	
35 RIFLE	T35R	
375 CAL	T375	From \$40
45 PISTOL	T45P	
45 RIFLE	T45R	
6.5MM	T6.5	
6MM (1 degree 30 minute)	T6MM	
7MM	T7MM	
8MM	T8MM	

*******NEW***** HEADSPACE GAUGE SETS**

(Set Includes One Go Gauge & One No Go Gauge)

12 GAUGE	GONG12	
20 GAUGE	GONG20	
223 REMINGTON "MATCH"	GONG223REM	
22 LONG RIFLE	GONG22LR	
30-06 SPRINGFIELD	GONG30/06SPR	
308 WINCHESTER "MATCH"	GONG308WIN	From \$52
40 S & W	GONG40S/W	
45 ACP	GONG45ACP	
7.62 X 39	GONG7.62X39	
7.62 X 54R	GONG7.62X54R	
9MM LUGER	GONG9MMLUG	

SHOTGUN LONG FORCING CONE REAMER

12 GA	LFCR12GA	
16 GA X 2 3/4"	LFCR16GA	From \$95
20 GA	LFCR20GA	
28 GA	LFCR28GA	

SHOTGUN BORE REAMERS		
12 GA .725	BR12GA725	
12 GA .730	BR12GA730	From \$74
12 GA .735	BR12GA735	
12 GA .740	BR12GA740	
55 DEGREE RIM CUTTER		
12 GA	RC12GA	From \$105
20 GA	RC20GA	
BARREL POLISHER		
		From \$140
SPECIALS		
		From \$170
CENTER DRILLS (LIVE PILOT)		
COMES W/ 1 BUSH - SPECIFY CAL		
SMALL	CD/SM	
MEDIUM	CD/MD	From \$80
LARGE	CD/LG	
SERVICES		
RESHARPS (MOST TOOLS)		\$ 60.00
INSTALL REMOV PILOT		\$ 30.00
ADD OIL GROOVES		\$ 15.00
TICN COATING		\$ 17.50
ALTERATIONS		\$35 Per Section
MUZZLE BREAK REAMERS		PART #
22 CF		MZL22
25		MZL25
270		MZL270
30		MZL30
338		MZL338
375		MZL375
458		MZL458
6.5		MZL6.5
6 MM		MZL6MM
7 MM		MZL7MM
		From \$50
OTHER		
12" RIFLE EXTENSION	EXR12	
12" RIFLE T-HANDLE	THR12	
12" THROATER EXTENSION	EXT12	From \$35
12" THROATER T-HANDLE	THT12	
34" LARGE EXTENSION BACK BORE HANDLE	EXTL34	
MUZZLE SQUARING TOOL	MSQ	